

**PFAFF**

-900/56  
-900/61

Service Manual

for 440-R, 1440, 420  
and 1420  
series machines

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## 1 Safety

### 1.01 General notes on safety

- This machine may only be operated by adequately trained operators and only after having completely read and understood the Instruction Manual.
- All Notes on Safety and Instruction Manuals of the motor manufacturer are to be read before operating the machine!
- Pay attention to all warnings and safety instructions mounted on the machine!
- This machine may only be used for the purpose for which it is intended and may not be operated without its safety devices. All Safety Regulations relevant to its operation are to be adhered to.
- When exchanging sewing tools (e.g. needle, presser foot, needle plate, feed dog or bobbin), when threading the machine, when leaving the machine unattended and during maintenance work, the machine is to be separated from the power supply by switching off the On/Off switch or by removing the plug from the mains!
- Everyday maintenance work is only to be carried out by appropriately trained personnel!
- Repairs and special maintenance work may only be carried out by qualified service staff or appropriately trained personnel.
- When servicing or carrying out repairs on pneumatic devices, the machine is to be removed from the compressed air supply. The only exceptions to this are adjustments and function checks carried out by appropriately trained personnel!
- Work on electrical equipment may only be carried out by appropriately trained personnel!
- Work is not permitted on parts and equipment which are connected to the power supply. Exceptions to this are in accordance with the regulations EN 50110.
- Modifications and alterations to the machine may only be carried out under observance of all the relevant safety regulations!
- Only spare parts which have been approved by us are to be used for repairs!  
We expressly point out that any replacement parts or accessories which are not supplied by us have not been tested and approved by us. The installation and / or use of any such products can lead to negative changes in the construction characteristics of the machine. We shall not be liable for any damage which may be caused by non-original parts.

# Obsah je uzamčen

**Dokončete, prosím, proces objednávky.**

**Následně budete mít přístup k celému dokumentu.**



**Proč je dokument uzamčen? Nahněvat Vás rozhodně nechceme. Jsou k tomu dva hlavní důvody:**

- 1) Vytvořit a udržovat obsáhlou databázi návodů stojí nejen spoustu úsilí a času, ale i finanční prostředky. Dělali byste to Vy zadarmo? Ne\*. Zakoupením této služby obdržíte úplný návod a podpoříte provoz a rozvoj našich stránek. Třeba se Vám to bude ještě někdy hodit.

*\*) Možná zpočátku ano. Ale vězte, že dotovat to dlouhodobě nelze. A rozhodně na tom nezbohatneme.*

- 2) Pak jsou tady „roboti“, kteří se přizívají na naší práci a „vysávají“ výsledky našeho úsilí pro svůj prospěch. Tímto krokem se jim to snažíme překazit.

A pokud nemáte zájem, respektujeme to. Urgujte svého prodejce. A když neuspějete, rádi Vás uvidíme!